Subject : Precision Machine

HAZLETON AREA SCHOOL DISTRICT



DISTRICT UNIT/LESSON PLAN

| Unit Plan | | | | | | | | |
|---|--|--|--|--|--|--|--|--|
| ablishes and reinforces certain skills and essential knowledge for grade levels and | | | | | | | | |
| | | | | | | | | |
| estions suggest inquiry. Essential questions are organizers and set the focus for the questions are conceptual commitments focusing on key concepts implicit in the | | | | | | | | |
| fabric design? | | | | | | | | |
| Standards: PA Core Standards, PA Academic Standards/Anchors (based on subject) | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| Assessment Method (check all that apply) | | | | | | | | |
| RubricChecklistUnit TestGroup | | | | | | | | |
| Student Self-Assessment Performance Assessment | | | | | | | | |
| Other (explain) | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Teacher Name : Joseph Chicalese Building: Subject : Precision Machine

Start Date(s): 2/4-8

| DAILY PLAN | | | | | | | | |
|------------|---|-----|--|----------|--|--|--|--|
| Day DT | Objective (s) | рок | Activities / Teaching Strategies | Grouping | Materials / Resources | Assessment of Objective (s) | | |
| M 1 | Level I & Manuf. Tech – Task 808 809,812,814, Learning objectives: Identify the digital readout and usage on the milling machine Level II & III Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turning between centers. | | Students will define cutting speed and perform speed and feed calculations for milling project DWG # 3.3 Demonstration of digital readout absolute and incremental coordinate system. Students will continue with Nims projects by levels. | | PMT handbook Section 6 Unit 1 Milling machine safety Nims blueprints and necessary tooling and machinery. | Formative- Summative- Student Self – Assessment- | | |
| T 2 | Level I & Manuf. Tech – Task 808,809,812,814, Learning objectives: Identify the digital readout and usage on the milling machine Level II & III Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turning between centers | | Students will demonstrate conventional and climb milling for project DWG # 3.3 bringing project to length as per print. Students will continue with Nims projects by levels. | | PMT handbook Unit 6 Section 1 Milling machine components Nims blueprints and necessary tooling and machinery. | Formative- Summative- Student Self - Assessment- | | |
| W 3 | Level I & Manuf. – Task ,808,809,812,814, Learning objectives: Explain the function of the edge finder and demonstrate finding the edge of the work piece. Nims Benchwork, Nims Drill Press, Nims Milling, and Nims Turning between centers. | | Students will explain the function of the edge finder to locate the point reference zero of DWG # 3.3 Students will continue Nims projects by levels. | | PMT handbook Unit 6 Section 1 Vertical milling machine component functions. Nims blueprints and necessary tooling and machinery. | Formative- Summative- Student Self - Assessment- | | |

Teacher Name : Joseph Chicalese Building: Subject : Precision Machine

Start Date(s): 2/4-8

Grade Level (s): I II III

| т | Level I & Manuf. Tech Continue with task 808, 809,812,814 Level II & III Nims Layout, Nims Benchwork, | Students will continue with the print DWG # 3.3 calculating location for drilled holes as per print. Students will continue with Nims projects by level. | PMT handbook Section 1 Unit 6 Vertical milling machine Edge finder | Formative- Summative- |
|--------|--|--|--|--|
| 4 | Nims Drill Press, Nims Milling, Nims Turning between centers. | | Nims blueprints and necessary tooling and machinery. | Student Self - Assessment- |
| F 5 | Level I & Manuf. Tech – Continue with task 809 Level II & III Nims Layout, Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turninig between centers. | Students will continue with print DWG # 3.3 locating holes as per print calculating proper speeds and feeds. Students will continue with Nims projects by level. | Vertical Milling Machine Test Nims blueprints and necessary tooling and machinery. | Formative- Summative- Student Self - Assessment- |