Subject : Precision Machine

HAZLETON AREA SCHOOL DISTRICT



DISTRICT UNIT/LESSON PLAN

Unit Plan								
ablishes and reinforces certain skills and essential knowledge for grade levels and								
estions suggest inquiry. Essential questions are organizers and set the focus for the questions are conceptual commitments focusing on key concepts implicit in the								
fabric design?								
Standards: PA Core Standards, PA Academic Standards/Anchors (based on subject)								
Assessment Method (check all that apply)								
RubricChecklistUnit TestGroup								
Student Self-Assessment Performance Assessment								
Other (explain)								

Teacher Name : Joseph Chicalese Building: Subject : Precision Machine

Start Date(s): 2/4-8

DAILY PLAN								
Day DT	Objective (s)	рок	Activities / Teaching Strategies	Grouping	Materials / Resources	Assessment of Objective (s)		
M 1	Level I & Manuf. Tech – Task 808 809,812,814, Learning objectives: Identify the digital readout and usage on the milling machine Level II & III Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turning between centers.		Students will define cutting speed and perform speed and feed calculations for milling project DWG # 3.3 Demonstration of digital readout absolute and incremental coordinate system. Students will continue with Nims projects by levels.		PMT handbook Section 6 Unit 1 Milling machine safety Nims blueprints and necessary tooling and machinery.	Formative- Summative- Student Self – Assessment-		
T 2	Level I & Manuf. Tech – Task 808,809,812,814, Learning objectives: Identify the digital readout and usage on the milling machine Level II & III Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turning between centers		Students will demonstrate conventional and climb milling for project DWG # 3.3 bringing project to length as per print. Students will continue with Nims projects by levels.		PMT handbook Unit 6 Section 1 Milling machine components Nims blueprints and necessary tooling and machinery.	Formative- Summative- Student Self - Assessment-		
W 3	Level I & Manuf. – Task ,808,809,812,814, Learning objectives: Explain the function of the edge finder and demonstrate finding the edge of the work piece. Nims Benchwork, Nims Drill Press, Nims Milling, and Nims Turning between centers.		Students will explain the function of the edge finder to locate the point reference zero of DWG # 3.3 Students will continue Nims projects by levels.		PMT handbook Unit 6 Section 1 Vertical milling machine component functions. Nims blueprints and necessary tooling and machinery.	Formative- Summative- Student Self - Assessment-		

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Grade Level (s): I II III

т	Level I & Manuf. Tech Continue with task 808, 809,812,814 Level II & III Nims Layout, Nims Benchwork,	Students will continue with the print DWG # 3.3 calculating location for drilled holes as per print. Students will continue with Nims projects by level.	PMT handbook Section 1 Unit 6 Vertical milling machine Edge finder	Formative- Summative-
4	Nims Drill Press, Nims Milling, Nims Turning between centers.		Nims blueprints and necessary tooling and machinery.	Student Self - Assessment-
F 5	Level I & Manuf. Tech – Continue with task 809 Level II & III Nims Layout, Nims Benchwork, Nims Drill Press, Nims Milling, Nims Turninig between centers.	Students will continue with print DWG # 3.3 locating holes as per print calculating proper speeds and feeds. Students will continue with Nims projects by level.	Vertical Milling Machine Test Nims blueprints and necessary tooling and machinery.	Formative- Summative- Student Self - Assessment-